



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4944-1
Job Sheet 168711



Part No: D4944-1

Job Qty: 20 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/23/17	0.00	0.00	Start Up Small Fab		MCL
100	Small Fab	20 pcs		11/24/17	0.00	2.02	Small Fab		MCL
110	QC	20 pcs		11/24/17	0.00	0.00	QC5		17/11/22
130	Packaging	20 pcs		11/24/17	0.00	0.00	Packaging3		
140	QC21-SA	20 Ea		11/24/17	0.00	0.00	QC21		NOV 22 2017

Part Op 100 - 1-Cut as per Dwg using cutting template D4944-1

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: LOCATION : GA

140 - QC21- Final Inspection - Work Order Release

No Role per permit 6000033312

inspect by Eric D

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	8623K338	5	46	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		AGAINST DEPARTMENT/PROCESS Change No: _____ Operation: _____ Revision: _____ PART NO: _____ D4944-1	
Date: _____		Step #: _____		QTY Effective _____		 S012154 DART Aerospace Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
Description Work Order Deviation							
Root Cause						Mfg Date: 11/21/17 Job No: 168711	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Start up Operation			
Design ☐	Operator ☐	Bending ☐	Set-up ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐				
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐						
OTHER: _____							
☐ Misaligned/off center ☐ Turning Sequence							